

CLAIM AMENDMENTS

1. (currently amended) Method for producing blanks from cardboard and board-like materials workpieces for product sales purposes, ~~whereby~~ wherein the ~~workpieces~~ blanks ~~are originally of any initial shape are blanked~~ cuttingly severed from the workpieces by selected ones of longitudinal (2) and transverse (3) cut lines, into a layout of a box structure ~~(4)~~ to be manufactured, and other processing lines (5a, 5b) that run in neither the longitudinal nor the transverse directions, ~~wherein the other processing lines (5a, 5b)~~ are produced by a processing device (7) movable parallel to and relative to the plane of the material workpiece ~~to be blanked~~, subject to blanking and that can be caused to travel at a ~~prescribed~~ selected distance (10) from the material workpiece to any point on the processing lines, and activated for processing, and is driven ~~(11, 12)~~ in the an activated state along the processing lines (5a, 5b) with controlled ~~(13, 14, 19)~~ feed in a processing direction.
2. (currently amended) Method pursuant to Claim 1, wherein the other processing lines (5a, 5b) are produced in a process step prior to ~~the processing steps for~~ producing the longitudinal and transverse cut lines (2, 3).
3. (previously presented) Method pursuant to Claim 1 wherein the other processing lines (5a, 5b) are produced in a process step that follows in time the production of the longitudinal and transverse cut lines (2, 3).
4. (currently amended) Method pursuant to claim 1 wherein the other processing lines ~~(5a)~~ are cut lines that are produced by a cutter (20).
5. (currently amended) Method pursuant to Claim 4, wherein the other processing lines ~~(5a)~~ are continuous except for predetermined hold points (16), with the hold points fastening a chip ~~(17)~~ to a remainder of the blank (18).

6. (currently amended) Method pursuant to Claim 5, wherein the other processing lines (5a) are produced by the cutter (20) which is controlled digitally by an associated EDP Electronic Data Processing system (19).
7. (currently amended) Method pursuant to claim 1 wherein the other processing lines (5b) comprise adhesive points and the processing device (7) is an adhesive device (21).
8. (currently amended) Method pursuant to Claim 7, wherein the adhesive device (21) is digitally controlled by an associated EDP Electronic Data Processing system (19) and includes an adhesive applicator (22) that can be made to travel to any point on the blank and can be activated to discharge adhesive.
9. (previously presented) Method pursuant to Claim 8, wherein the adhesive applicator (22) can be activated pointwise.
10. (previously presented) Method pursuant to claim 8, wherein the adhesive applicator (22) remains activated during controlled travel motion.
11. (currently amended) Method pursuant to ~~one of the~~ claim 1, wherein the other processing lines comprise at least one of creases, perforations, milled or marking lines, that are produced with a correspondingly designed processing device, with the processing occurring along a straight-line processing path on the workpiece with preceding and following process steps, in an in-line machine.
12. (withdrawn) A device for producing blanks from cardboard-like material, the device comprising a fixed-location processing station (40) in which a workpiece to be processed is held, and a processing device (7) mounted in fixed location relative to the held workpiece, and a processing head (9) that can be caused to travel to any point on the workpiece, and which can be activated or deactivated depending on the particular position thereof.

13. (withdrawn) Device pursuant to Claim 12, wherein the processing head (9) rests on two fixed-location guidance systems (24a, 24b, 25a, 25b) that are movable perpendicularly to one another.
14. (withdrawn) Device pursuant to Claim 12, wherein the processing head (9) rests on a boom (26) that is rotatable and extendible.
15. (withdrawn) Device pursuant to claim 14, wherein there are at least two processing heads (9, 9') operable in unison and at staggered times.
16. (withdrawn) Device pursuant to claim 12, wherein the processing head (9, 9') is provided with a cutter (20) pointing toward the workpiece.
17. (withdrawn) Device pursuant to Claim 16, wherein the cutter (20) comprises a knife.
18. (withdrawn) Device pursuant to Claim 16, wherein the cutter (20) operates by a selected one of laser, water jet, and sand jet.
19. (withdrawn) Device pursuant to claim 12, wherein the processing head (9) carries a perforator.
20. (withdrawn) Device pursuant to claim 12 wherein the processing head (9) carries a scoring or creasing device.
21. (withdrawn) Device pursuant to claim 12, wherein the processing head (9) carries a marking device.
22. (withdrawn) Device pursuant to claim 21, wherein the processing head (9) is provided with a glue discharge nozzle (27) pointing toward the workpiece.

23. (withdrawn) Device pursuant to Claim 22, wherein the glue discharge nozzle (27) is connected to a heater (28).
24. (withdrawn) Device pursuant to Claim 22 wherein the glue discharge nozzle is provided with a controllable discharge valve (29).
25. (withdrawn) Device pursuant to claim 12, wherein the fixed-location processing station (40) is followed by a pressing station (31).